

Date: Tuesday, 3/20/2007 12:04:05 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	HINGE	
Job Number	31340		Part Number	D31617	
Estimate Number	11134		Drawing Number	D3161 REV A2	
P.O. Number	N/A		Project Number	N/A	
This Issue	3/20/2007 S.O. No. N/A		Drawing Revision	A2	
Prsht Rev.	NC		Material	N/A	
First Issue	N/A		Due Date	3/30/2007	
Previous Run	30612		Qty:	10	
Written By			Um:	Each	
Checked & Approved By	<u>SP 07.03.20</u>				
Comment	Est A 04.08.24 New Issue KJ/JLM				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MS2025737200	Piano Hinge	
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)		
	Piano Hinge		
	Pick:		
	Qty Part number Description	Batch	
	1 MS20257-3-7200 Hinge	<u>M1G099</u>	
			<u>SP 07/03/28</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
	Comment: SMALL & MEDIUM FAB RESOURCE 1		
	(1) 72" Hinge makes (5) D3161-7 parts at 14" long		
	Cut to length as per Dwg D3161		
			<u>FF 07-03-28</u>
3.0	QC5	INSPECT WORK TO CURRENT STEP	
	Comment: INSPECT WORK TO CURRENT STEP		
			<u>SP 07/03/29</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
	Comment: PACKAGING RESOURCE #1		
	Identify and Stock		
	Location: _____		<u>G A TOOK</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
			<u>SP 07/03/30</u>
	Comment: FINAL INSPECTION/W/O RELEASE		
			<u>U 07.03.30</u>
	Job Completion		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No DQA:  Date: 07/03/30  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

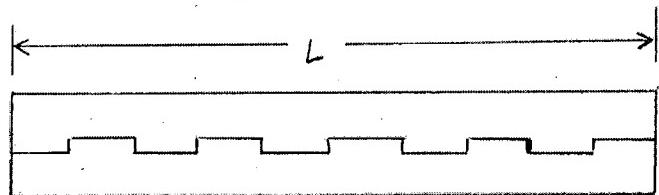


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DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A SHEET 1 OF 1
RF		D3161	
DATE	02.04.24	TITLE	SCALE NTS
A	02.04.24	HINGE	
AI	04.02.27	ADDED D3161-5	
AZ	04.06.30	ADD D3161-7 & D3161-9	

**RELEASED**  
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-04)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

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WORK ORDER  
NO. 31340

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